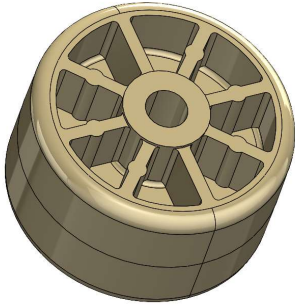


RFQ SUMMARY EVALUATION

RFQ ID: 8137

PLANT EVALUATED: REVERE SALTILLO / EVALUATOR: MIGUEL MORENO / EVALUATION DATE: APR-29-2024

PICTURE OF THE PRODUCT:



GENERAL OVERVIEW

Customer	WHIRLPOOL
Customer Plant Location	MEXICO
End Market	APPLIANCE
Part Name	ROLLER-CAB
Annual Sales	\$237,325 USD
SOP	Q3 2024
Quantity of Finished Goods	1
Quantity of Injected Items	1
Quantity of Purchased Items	0
Mold Cavities	32
Special Processes	NO

PRESS CAPACITY REQUIREMENTS

Tonnage Required:	400-499
Annual Hrs. Required	1,084
% Of Annual Capacity Required	26.6%
Quantity of Presses Required	1
Production Plan Consideration	4 DAYS @ 85% EFICIENCY
Remarks	NONE

PRESSES SELECTED:

Tonnage Required	400-499
Press Selected	IMM-0004
Press Tonnage	420
Initial % Of Used Annual Capacity	42.2% @ PROJECTED SOP DATE
Final % Of Used Annual Capacity	68.8% AFTER PROJECTED SOP DATE
Production Plan Selected	4 DAYS @ 85% EFICIENCY
Remarks	NONE

CAPEX:

- NO CAPEX INCLUDED
- CAPEX REQUIRED IF VALVE GATE NEEDED.

CAPEX IMAGE:[illegible]

CUSTOMER CAPITAL:

- SEE LIST BELOW

CUSTOMER CAPITAL IMAGE:

CUSTOMER CAPITAL REQUIREMENTS		Mgmt Fee		Total	Delivery (wks)
Equipment Description	Unit Cost	Qty	(%)		
32 Cav Mold (Transfer)		1		\$0	
Check Fixture/Gage (Transfer)		1	12%	\$0	
Sample Parts (Cost TBD - Pending Customer Build Requirements)		1		\$0	
				\$0	
				\$0	
				\$0	

EVALUATION:

PRESS CAPACITY OF THE EVALUATED PLANT IN TERMS OF TONNAGE AND PRODUCTION VOLUME REQUIRED AT THE DATE OF THIS EVALUATION INDICATES THAT PRODUCTS INCLUDED ON THIS RFQ COULD BE ALLOCATED ON THE SELECTED PRESS WITH THE PRODUCTION PLAN, EFFICIENCY, REMARKS AND CAPITAL REQUIREMENTS EXPRESSED HEREIN. THIS EVALUATION CONSIDERS CURRENT PRODUCTION AND ALREADY AWARDED PROJECTS CAPACITY REQUIREMENTS.