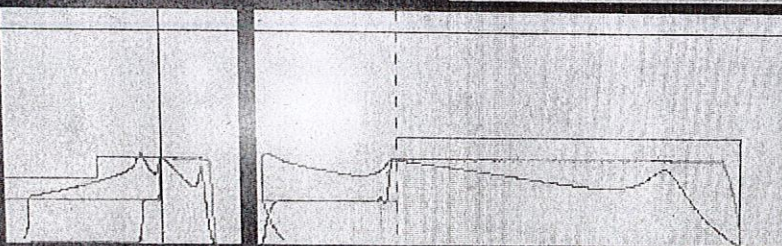


TACT

COUNTER OFF		17:17	
		MOLD DATA NAME 16.wheels	
MOLD	EJECT	INJ.MTG	TEMP
MONITOR		MAIN DATA	
INJECT 6.00 s COOL 18.00s CYC START 0.10s PRS. VELOC.		V5 20.0 V4 30.0 V3 40.0 V2 40.0 V1 40.0 FILL 5 steps Sv4 15.00 Sv3 20.00 Sv2 30.00 Sv1 40.00 SM 65.00 mm 0.00	
		MTG 3 steps VS1 55.0 VS2 55.0 VS3 55.0 % BP1 2.0 BP2 2.0 BP3 2.0 % VSL1 15.00 VSL2 20.00 mm	
SCREW POS 70.00 mm INJ.RSN PRS. -100 psi VS 0 rpm		DECOMP 15.0 % SD 9.00 mm DECOMP BEFORE MTG 0.0 % STROKE 0.00 mm MAN. BP OFF	
Pp2 30.0 Pp1 40.0 % HOLD 2 steps Tp1 2.00s LIMIT V 20.0 %		V-P CHG POS 20.00 mm Pv3 40.0 Pv2 50.0 Pv1 50.0 % LIMIT P 3 steps Sp2 10.00 Sp1 20.00 mm	
NOZZLE TOUCH ON NOZZLE BWD TM 2.00s		OVER PACK PREVENTION 0.00s	
REAL DATA PURGE SUPPORT			
SWITCH	PROCESS	PRODUCT	CURVE
EVENT		SUPPORT	